TX-450SB

Pressures to 10,000 PSI Flows to 105.6 GPM ♦ Power to 450 HP



Fast & Affordable Convertibility

Features:

- Pressure/flow convertibility from well of pump.
 Does not require unbolting and retorquing.
- No valve change required.
- Inline fluid end design.
- Pressure range from 7,000 PSI to 10,000 PSI.
- Flow rates from 27 to 105.6 GPM.
- Maximum frame load of 30,000 Lbs. / 13608 Kg. for multi-speed, and 25,000 Lbs. / 11340 Kg for single speed.
- Field proven design.
- Easy field maintenance.

Parformance

- Stainless steel fluid end construction.
- High volumetric efficiency for maximum horsepower utilization.
- Rigorously subjected to full load testing.
- Manufactured on state-of-the-art machinery.
- Pump attached planetary gear reducer.



Applications:

- Water Blasting
- ♦ Concrete Demolition
- Hydrostatic Testing
- Water Disposal
- Industrial Process

Specifications:		MAX. PRESSURE		200 RPM		FLOW 400 RPM		500 RPM	
TX-450SB	PLUNGER DIA.	PSI	Bar	GPM	LPM	GPM	LPM	GPM	LPM
	1.750" - 44mm	10K	690	27.1	106.4	56.2	212.8	70.3	266.0
	1.875" - 48mm	8.8K	607	32.3	122.2	64.6	244.3	80.7	305.4
	2.000" - 51mm	7.8K	538	36.7	139.0	73.4	278.0	91.8	347.5
	2.125" - 54mm	6.8K	469	36.7	139.0	73.4	278.0	103.5	391.7
	2.250" - 57mm	6.1K	420	46.4	175.6	93.0	352.0	113.7	430.3

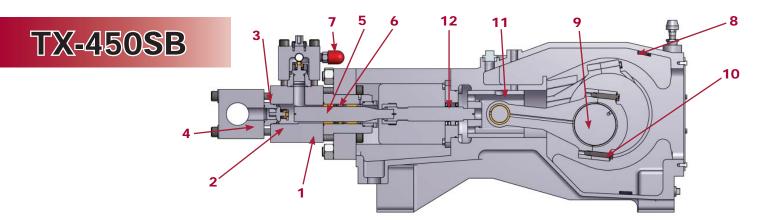
Note: All flows are based on 100% volumetric efficiency. Pressures shown are based on single-speed performance. See unit specification sheets for pressure ratings on multi-speed units.

Stroke: 4.5" / 114 mm • Max. Speed: 510 RPM • Weight: 4,658 lbs. / 2115 Kg

Partek • Liqua-Blaster • CRS Power Flow • Jetting Systems • American Water Blaster 1-800-231-3628 • 281-448-5800 • Fax: 281-448-7500

www.waterjetting.com • E-mail: mktg.wjs@gardnerdenver.com GARDNER DENVER





Fluid End

- Stuffing Boxes: Three boxes machined from hardened stainless steel for extended life.
- 2. **Suction Manifold:** Hard, anodized aluminum. Also available in stainless for salt water applications.
- Valve Assembly: Hardened stainless steel, autofrettaged for extended life. Valves are spring-loaded for positive closing with a common seat used for both suction and discharge valves.
- Discharge Manifold: Manufactured from precipitation hardened stainless steel.
- Plungers: Made of stainless steel with colmonoy coating.
- Plunger Packing: Carbon filled Teflon[™] and polyethylene base, spring-loaded, self-adjusting and easily replaceable from the rear of the stuffing box. Force-fed water provides lubrication and cooling.
- Pressure Relief: Pressure safety head assembly (two rupture discs), mounted to the discharge manifold.

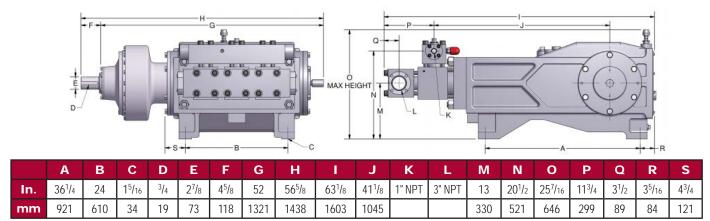
Power End

- 8. **Power Frame:** Manufactured from a single piece casting of high strength gray cast iron.
- Crankshaft: Single extended steel with tapered roller bearings to minimize side thrust load.
- Connecting Rods: Ductile iron with automotive type split insert bearings.
- 11. Crossheads: Large, piston type constructed of gray iron.
- 12. **Diaphragm Seals:** Installed with o-rings or gaskets and neoprene oil seals.

Reduction Gear: Constructed of top quality AGMA class 12 steel. Hardened and ground gears for strength and durability. Ratios available - 3.35:1, 4.20:1, 4.636:1, 5.21:1.

Forced Oil Lubrication System: Unique pump feature that allows oil to be forced through a rifle-drilled crankshaft lubricating each journal, connecting rod bearings and wrist pin bearings.

Dimensions:



GARDNER DENVER WATER JETTING SYSTEMS, INC.

12300 North Houston Rosslyn Road Houston, TX 77086 Your local distributor/representative is:



GARDNER DENVER WATER JETTING SYSTEMS, INC.

Partek • Liqua-Blaster • CRS Power Flow • Jetting Systems • American Water Blaster

1-800-231-3628 • 281-448-5800 • Fax: 281-448-7500

www.waterjetting.com • E-mail: mktg.wjs@gardnerdenver.com